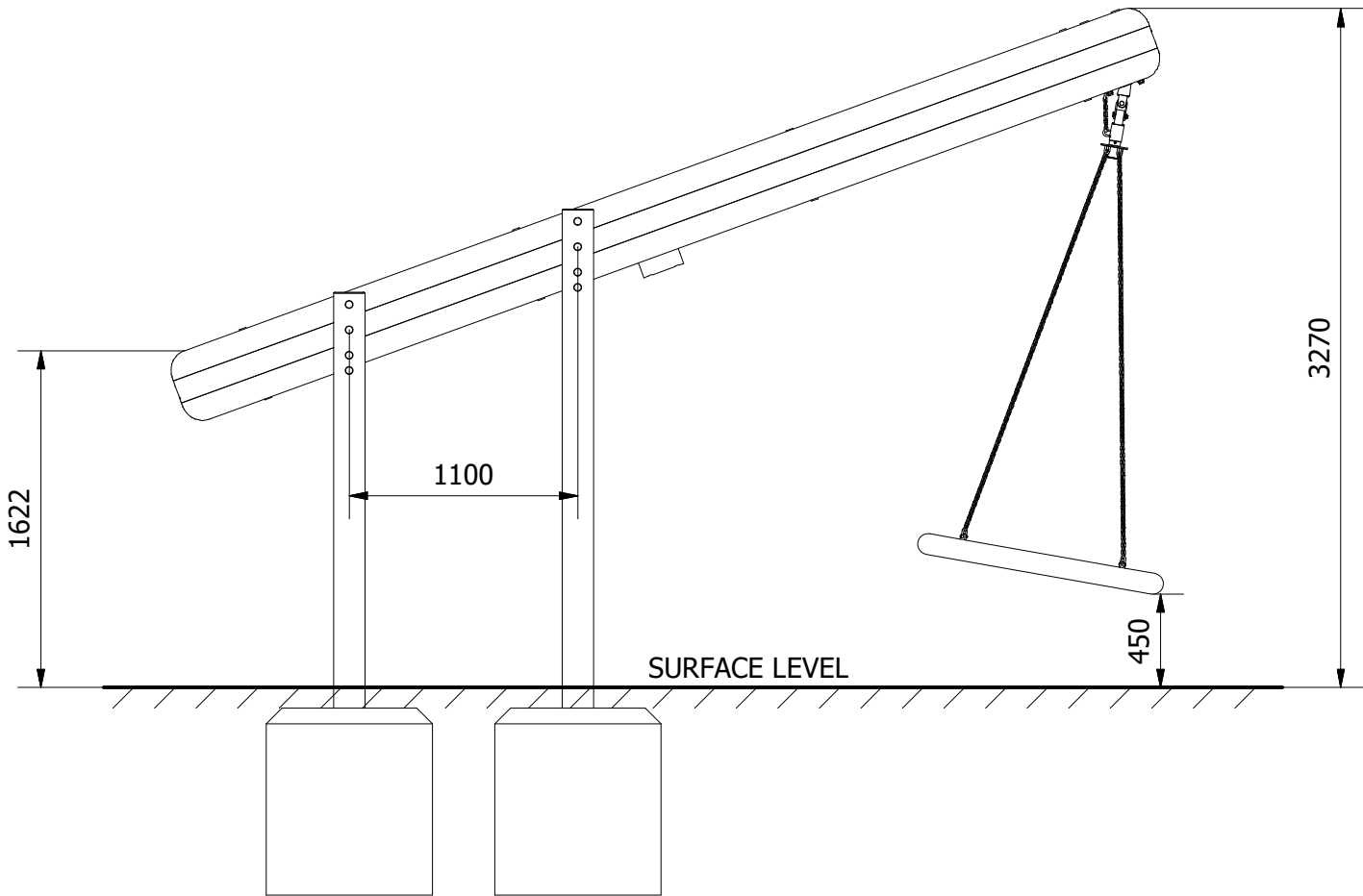
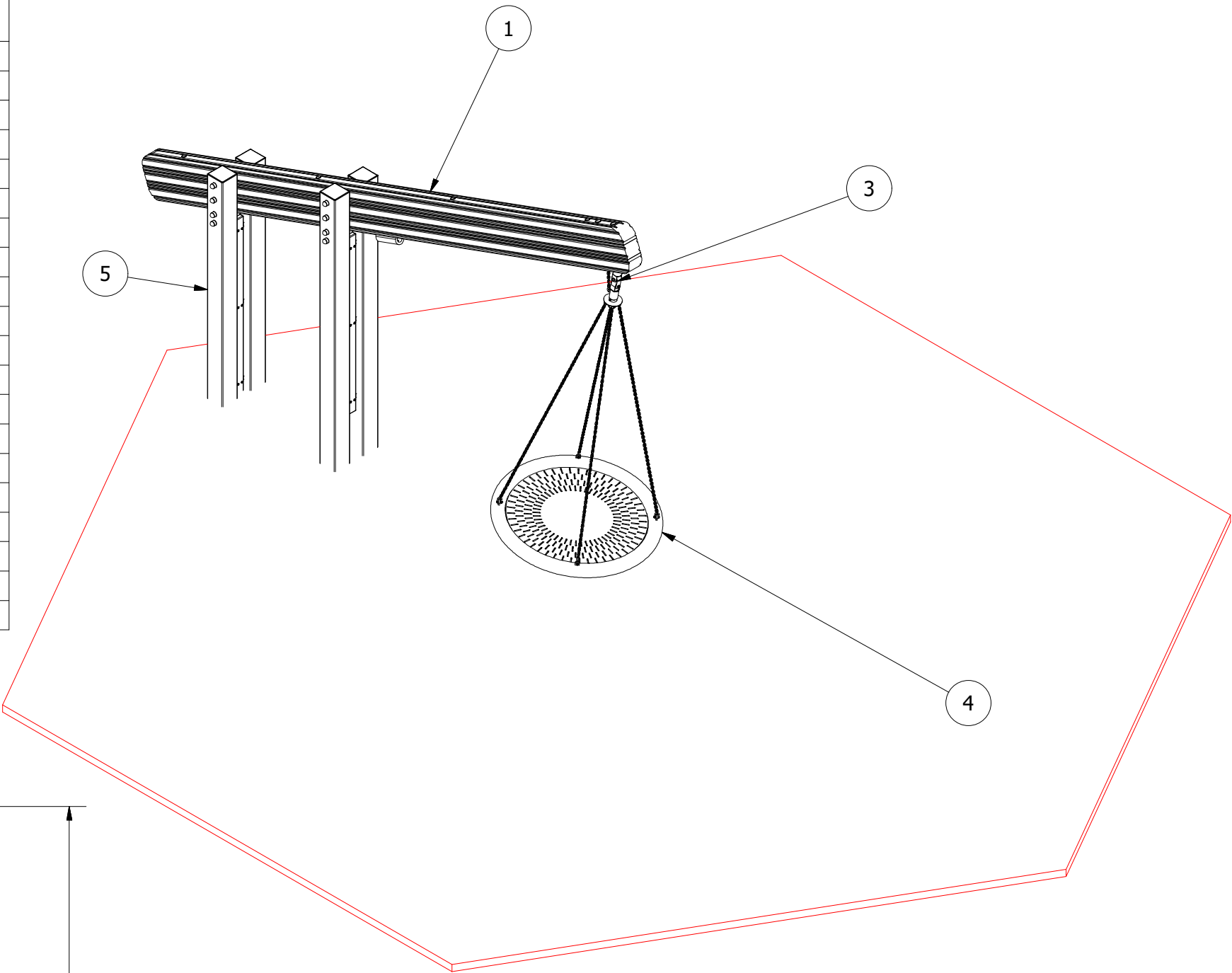


PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	STOCK NUMBER
1	1	TB-200-855	5000 X 351 X 125 (GLUELAM)	COMTIMSAF0001
2	2	TB-200-856	1500 X 70 X 33	COMTIMSAW0007
3	1	200570 - SWING X JOINT	SWING SWIVEL	COMSWIHAN0004
4	1	BASKET SWING	STOCK BASKET SWING	COMSWISEA0056
5	4	MT-300-074		
6	1	RUBBER BUFFER	200MM RUBBER BUFFER	COMRUB0001
7	12	M6 X 45 TORX BUTTON SCREW	M6 X 45 (ISO 7380)	COMA2BHSM6X45
8	2	M16 X 360 T-BAR	360MM THREADED BAR	COMA2THRM16
9	4	M16 X 465 T-BAR	465MM THREADED BAR	COMA2THRM16
10	8	M20 X 460 HEX HEAD	M20 X 460 HEX HEAD	COMA2HBM20X460
11	24	M8 WASHER (DIN 125)	M8 WASHER	COMA2FWM8
12	12	M16 WASHER	M16 WASHER (DIN 125)	COMA2FWM16
13	12	M16 NYLOC NUT	M16 NYLOC NUT (DIN 985)	COMA2NNM16
14	12	M8 NYLOC NUT (DIN 985)	M8 NYLOC NUT	COMA2NNM8
15	8	M20 NYLOC NUT	M20 NYLOC NUT (DIN 985)	COMA2NNM20
16	16	M20 FIBRE WASHER	M20 FIBRE WASHER	COMHARWASFIBM20
17	12	2 PART CAP (BLACK)	TWO PART CAP	COMPLACAP0028
18	2	38MM BOLT COVER	38MM CAP	COMPLACAP0016
19	16	M20 BOLT COVER	M20 BOLT COVER	COMPLACAP0031
20	2	800 x 1000 x 900	0.72M³ CONCRETE FOUNDATION	



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
LINEAR: ±2MM
1 DECIMAL PLACE: ±0.5MM
ANGULAR: ±1°

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Product Range: PLAYGROUND EQUIPMENT

<1.7M FFH

Date:
15/04/2021

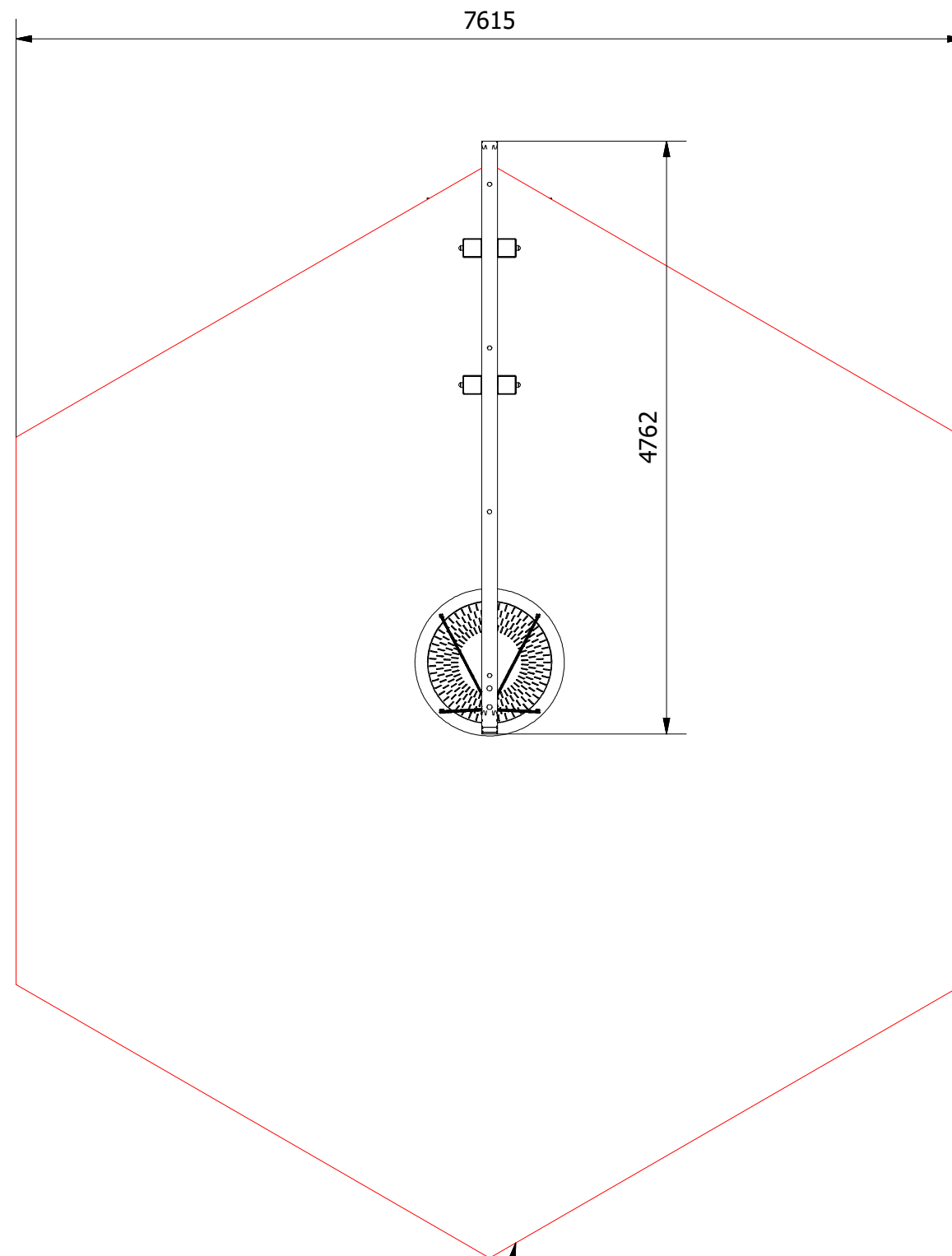
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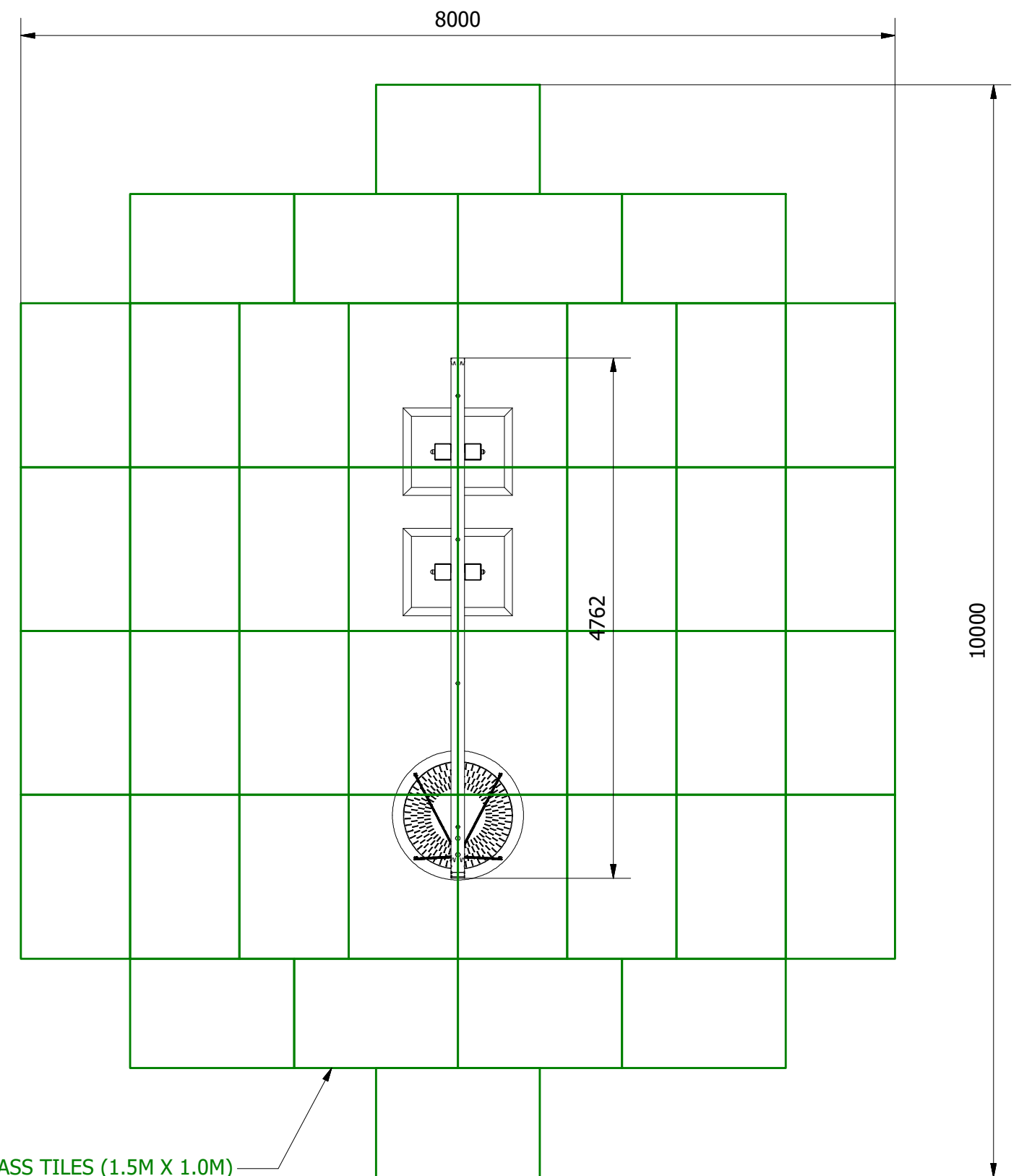
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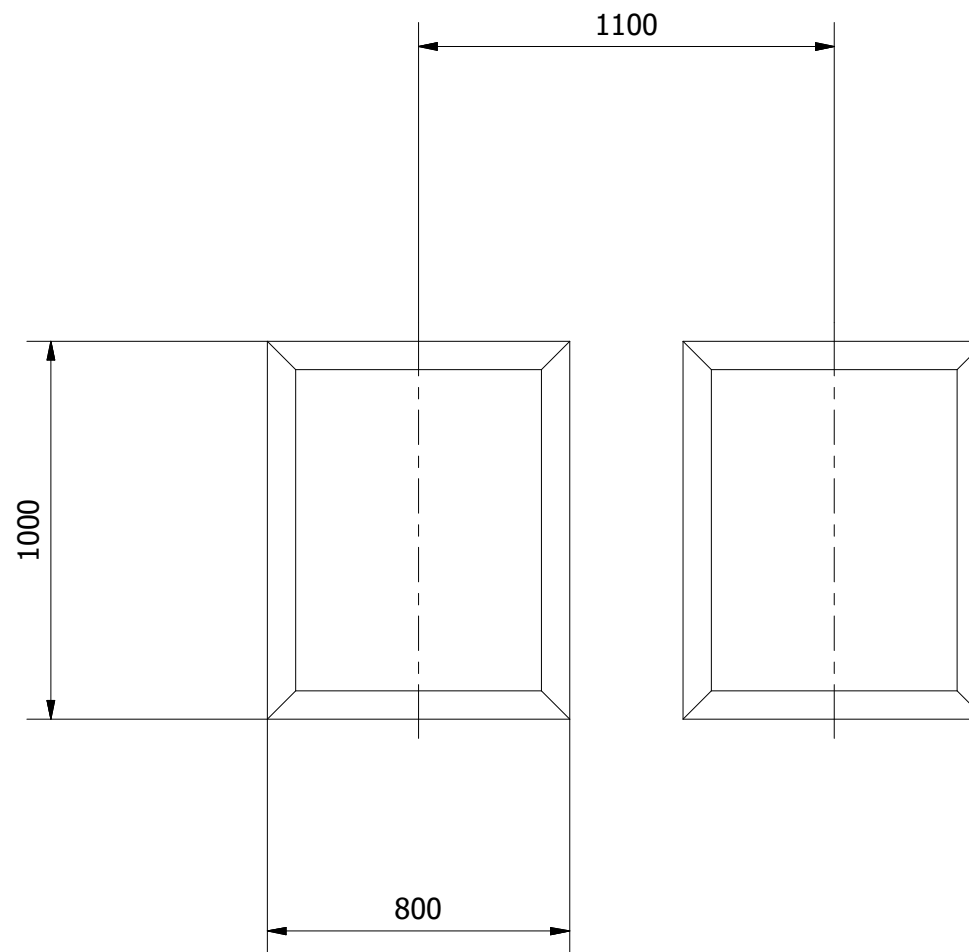


WETPOUR SURFACING
 AREA = 50.3M²
 PERIMETER = 26.4 L/M



42 SAFAGRASS TILES (1.5M X 1.0M)

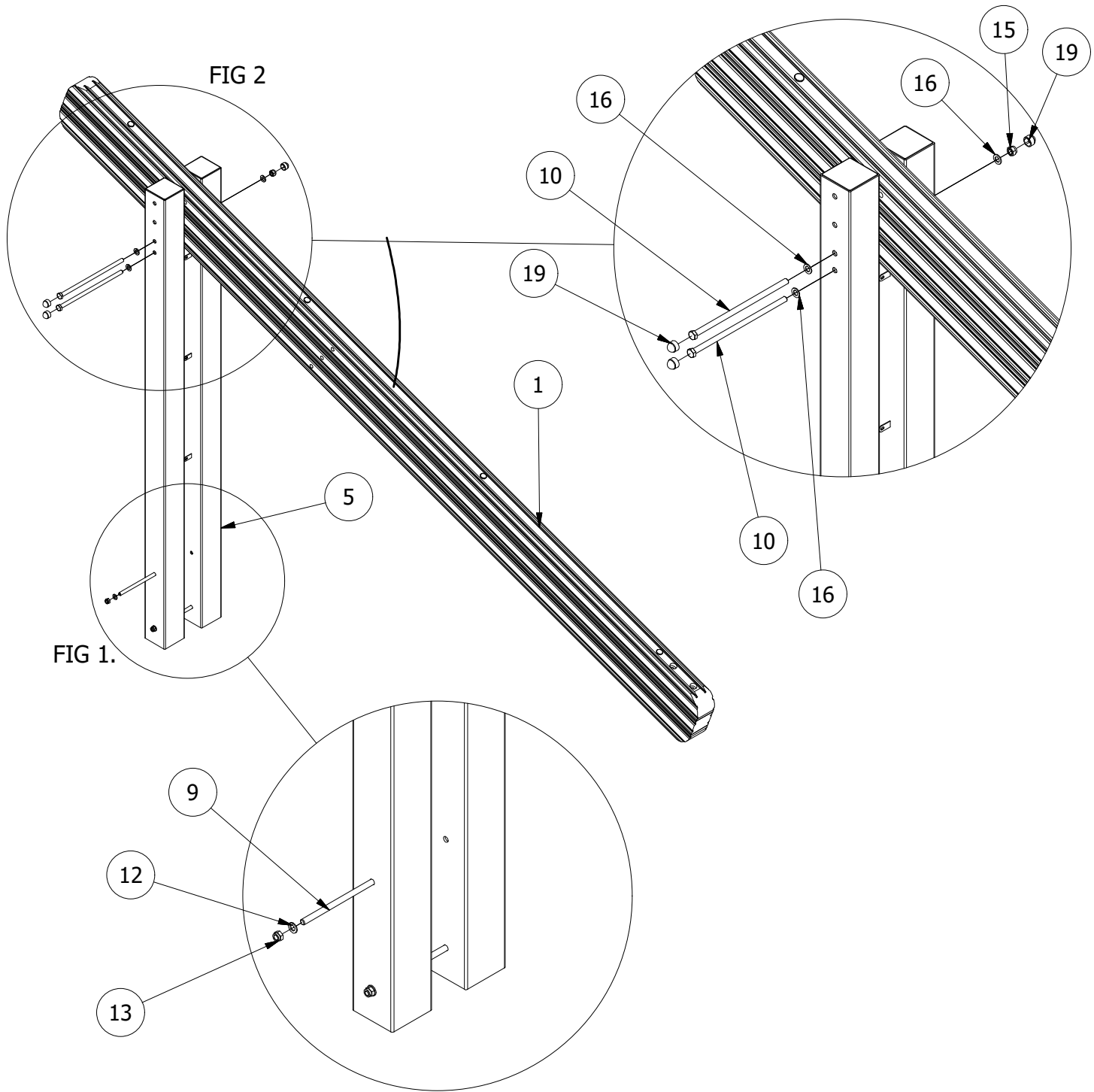
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ALL FOUNDATIONS 800 X 1000 X 1000 DEEP UNLESS OTHERWISE SPECIFIED

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1. AS SHOWN IN FIG.1, SECURE BOTH THE LOWER PARTS OF THE STEEL FRAME. ENSURE A 125MM GAP IS LEFT TO ACCOMMODATE THE SWING BEAM.
2. POSITION BOTH OF THE POSTS (ITEM 5) IN THE FOUNDATION HOLE AND BRACE. USING THE FOURTH HOLE DOWN FROM THE TOP, SECURE THE FIXING AS SHOWN BELOW FOR THE TIMBER (ITEM 1) TO REST ONTO.

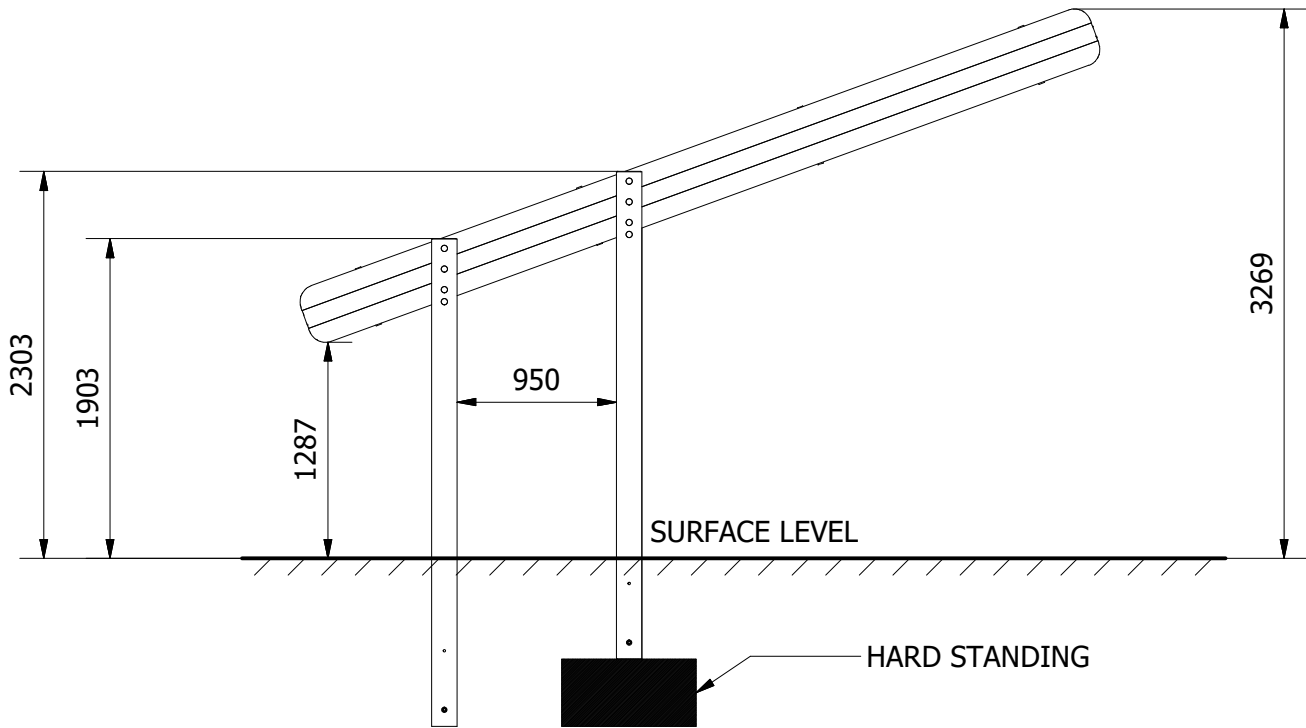
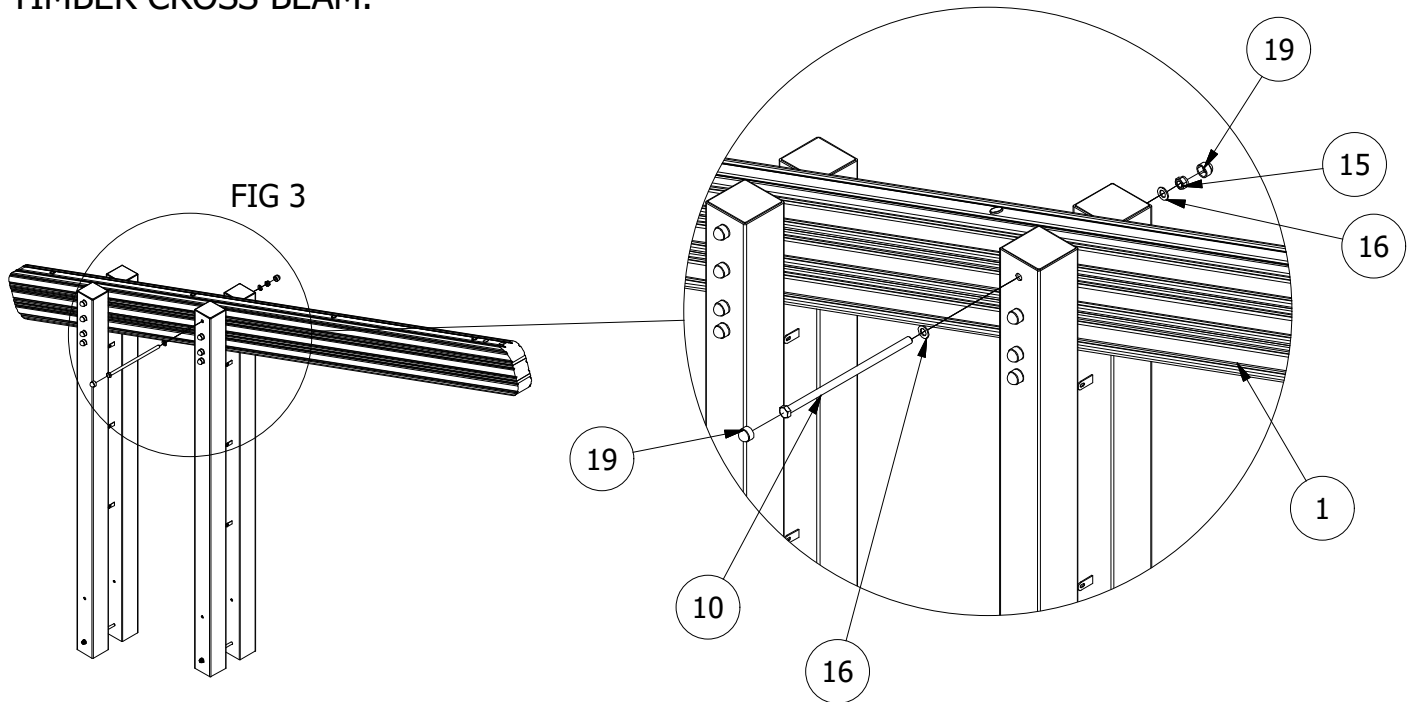


3. POSITION THE TIMBER CROSS BEAM (ITEM 1) RESTING ONTO THE BOLT FROM THE PREVIOUS STEP. SECURE THE NEXT BOLT THROUGH THE STEEL UPRIGHTS AND THROUGH THE TIMBER CROSS BEAM.

NOTE: TO REDUCE THE RISK OF STEEL GALLING, USE LUBRICANT ON ALL STAINLESS STEEL FIXINGS

4. REPEAT THE PREVIOUS STEPS FOR THE SECOND SWING BRACES: CONNECTING THE LOWER BOLTS (FIG 1.), POSITIONING IN THE FOUNDATION HOLE AND WITH THE TIMBER CROSS BEAM BETWEEN, LIFT IN PLACE.

5. AS SHOWN BELOW, SECURE THE REMAINING BOLTS CONNECTING THE FRAME TO THE TIMBER CROSS BEAM.



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TOLERANCES:
LINEAR: $\pm 2\text{MM}$
1 DECIMAL PLACE: $\pm 0.5\text{MM}$
ANGULAR: $\pm 1^\circ$

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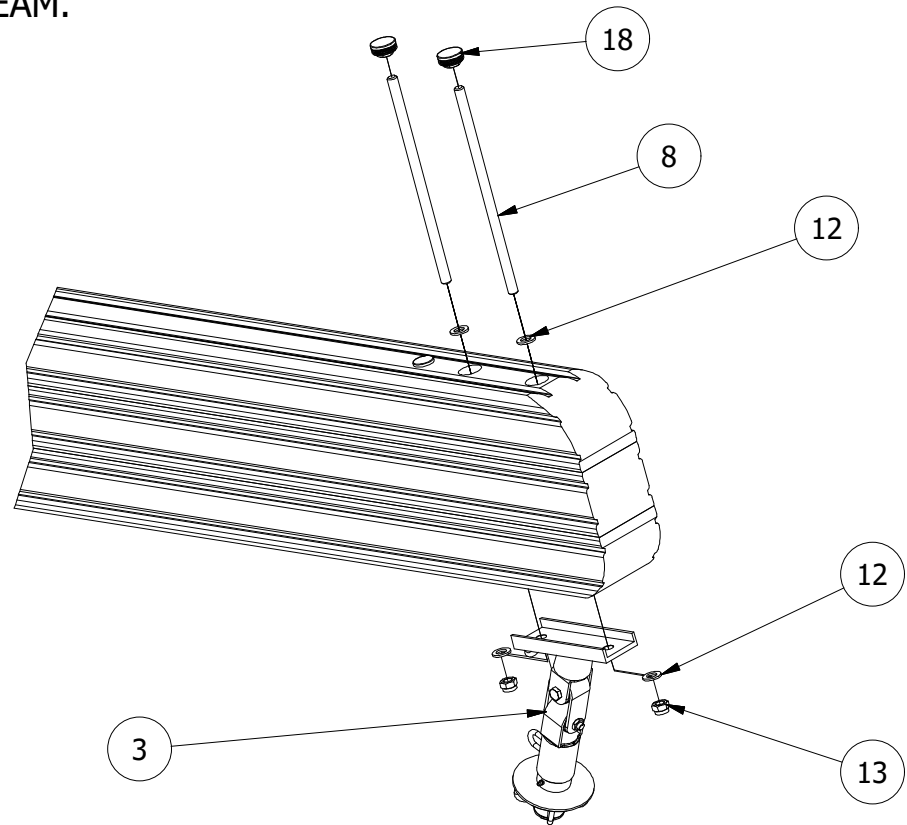


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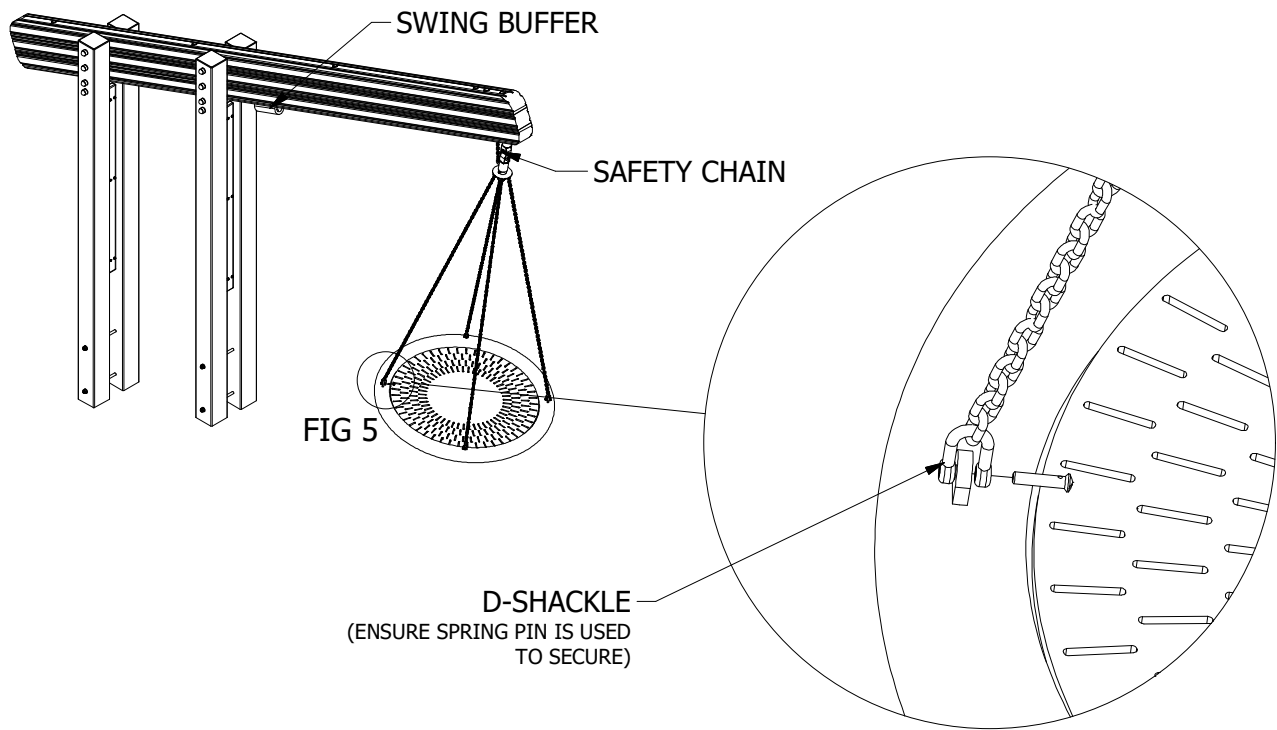
5. WITH THE MAIN UNIT CONSTRUCTED, ENSURE UNIT IS LEVEL AND PLUMB, ALL FIXINGS HAVE BEEN TIGHTENED AND PROTECTIVE CAPS IN PLACE. ADD CONCRETE TO EACH FOUNDATION HOLE AND LEAVE FOR 48 HOURS.

6. AS SHOWN BELOW CONNECT THE SWING HANGER TO THE UNDERSIDE OF THE TIMBER CROSS BEAM.

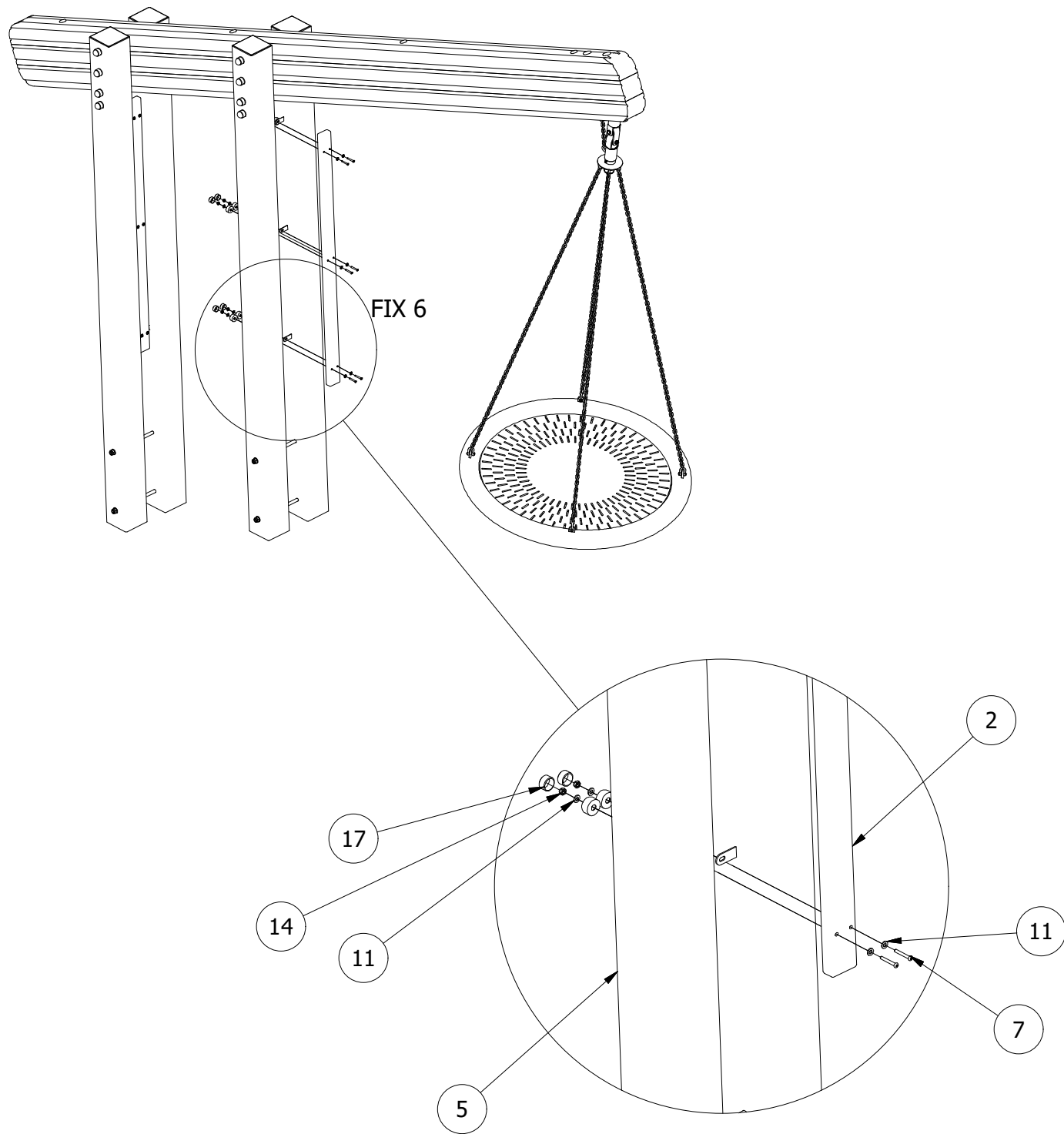


7. USE THE SUPPLIED D-SHACKLES TO CONNECT THE SWING CHAINS TO THE SWING SWIVEL AND THE CHAINS TO THE BASKET SEAT.

NOTE: ENSURE THE SAFETY CHAIN IS ALSO SECURED TO THE SWING SWIVEL

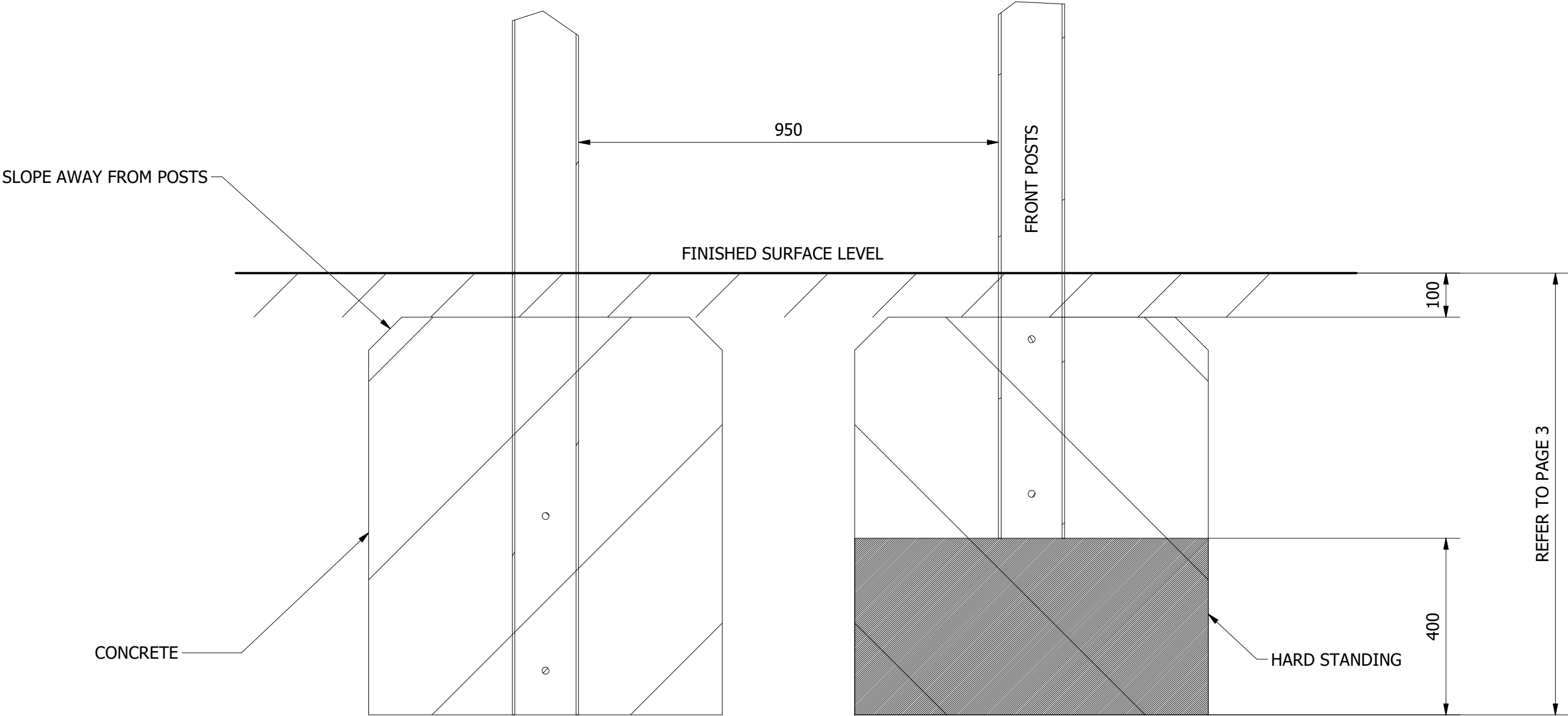




8. FINALLY, AS SHOWN, SECURE THE TIMBER PILLAR SUPPORT TO THE STEEL LUGS ON THE SWING LEGS. ENSURE ALL FIXINGS HAVE BEEN TIGHTENED AND PROTECTIVE CAPS IN PLACE.



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SEE BELOW FOR FOUNDATION DETAILS



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