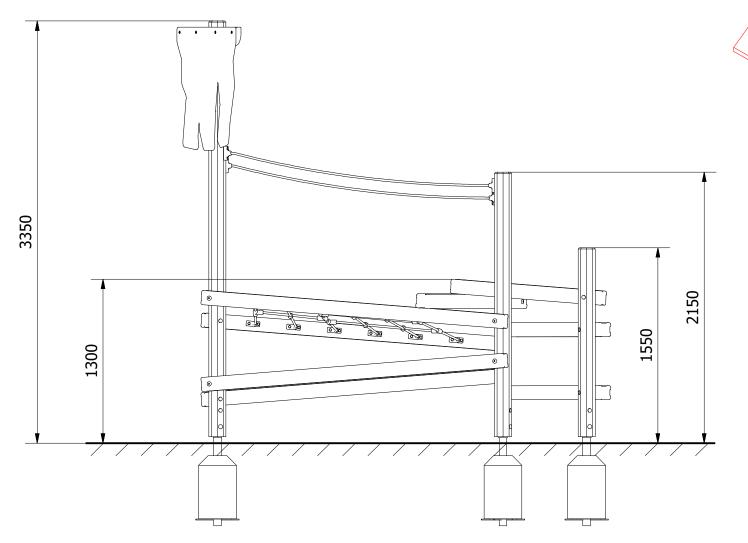
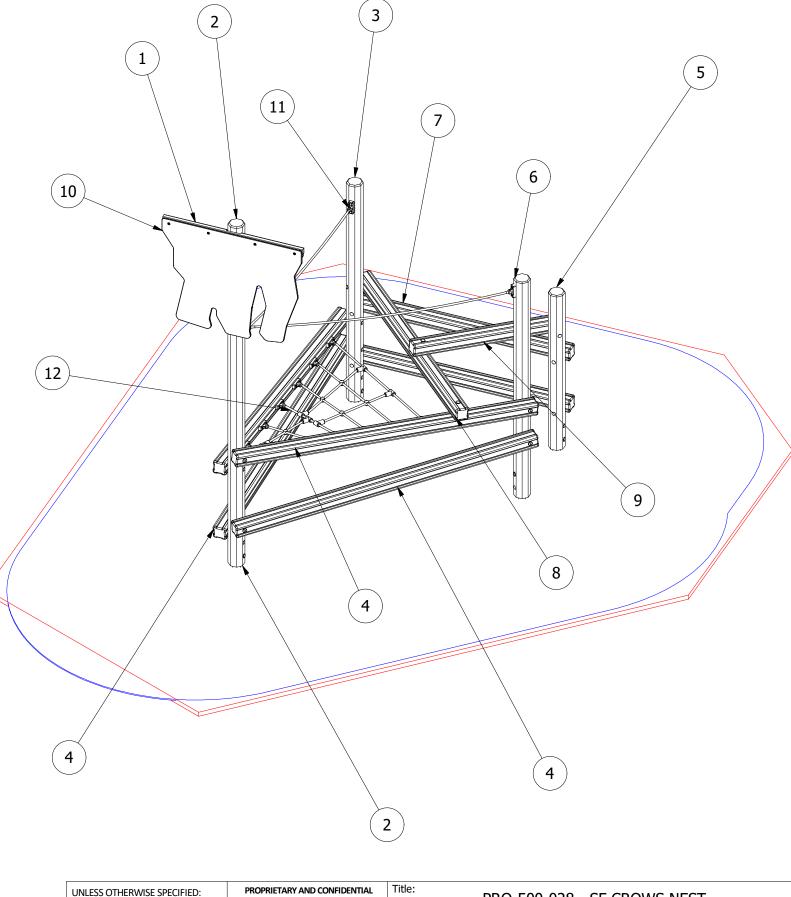
	1	P/	ARTS LIST	
ITEM	QTY	PART NUMBER	DESCRIPTION	STOCK NUMBER
1	1	TB-200-037	1200 x 145 x 45	COMTIMSAW0005
2	1	TB-200-181	3300 X 125 SAFALOG (OCT)	COMTIMSAF0001
3	1	TB-200-182	2100 X 125 SAFALOG (OCT)	COMTIMSAF0001
4	4	TB-200-183	2600 X 112MM SAFALOG	COMTIMSAF0002
5	1	TB-200-184	1500 X 125 SAFALOG (OCT)	COMTIMSAF0001
6	1	TB-200-185	2100 X 125 SAFALOG (OCT)	COMTIMSAF0001
7	2	TB-200-186	1900 X 112MM SAFALOG	COMTIMSAF0002
8	1	TB-200-187	2050 X 112MM SAFALOG	COMTIMSAF0002
9	1	TB-200-188	1300 X 112MM SAFALOG	COMTIMSAF0002
10	1	PE-400-007	CUSTOM GRAPHIC FLAG	CUSTOMER TBC
11	2	RS-100-015	2220 SINGLE ROPE	
12	1	RS-100-024	TRIANGLE ROPE NET	
13	4	MOD-600-121 GROUND FOOT (125)	GROUND FOOT (125)	SUBSTEMIS0006
14	4	M8 X 50 TORX WASHER HEAD	50MM WASHER SCREW	COMA2WH8X50
15	2	M8 X 100 TORX WASHER HEAD	100MM WASHER HEAD	COMA2WH8X100
16	16	30MM BOLT COVER	30MM BLACK CAP	COMPLACAP0001
17	2	M12 X 150 COACH SCREW	M12 X 150 COACH SCREW	COMSTASCR150
18	14	M12 X 240 COACH BOLT	M12 x 240 (DIN 603)	COMA2CBM12X24
19	14	M12 NYLOC NUT	M12 NYLOC NUT (DIN 985)	COMA2NNM12
20	16	M12 WASHER	M12 WASHER (DIN 125)	COMA2FWM12
21	4	300 x 300 x 500	0.045M³ CONCRETE FOUNDATION	





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LINEAR: ±2MM 1 DECIMAL PLACE: ±0.5MM ANGULAR: ±1°

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Title:	PRO-500-028 - SF CROWS NEST
	PRU-300-028 - SE CRUWS NEST

Product Range: SUNKEN SHIP

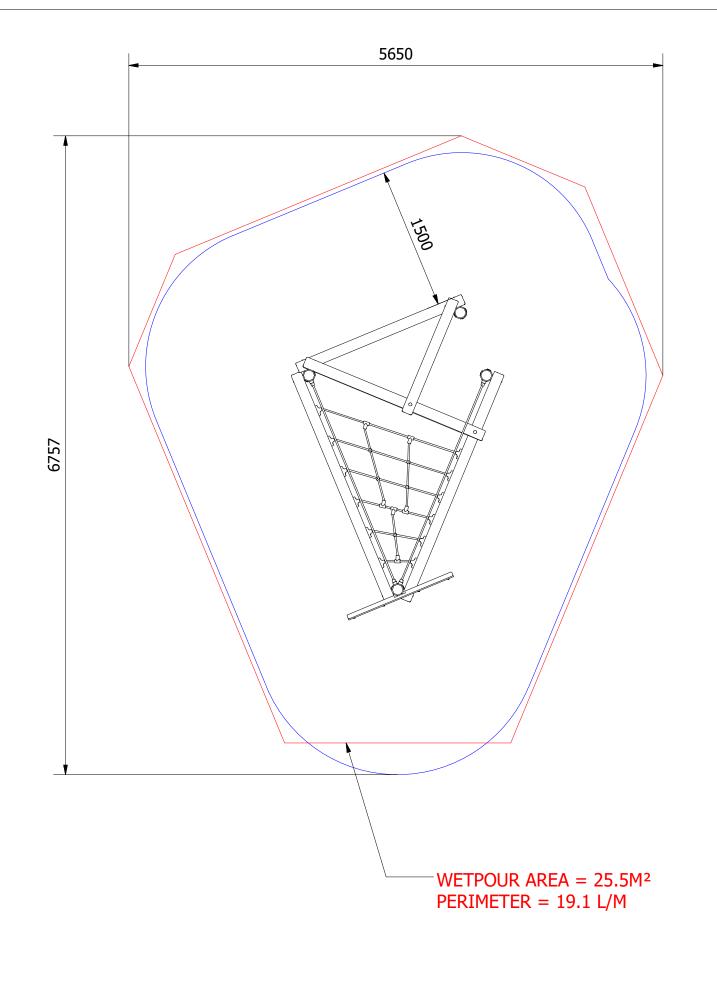
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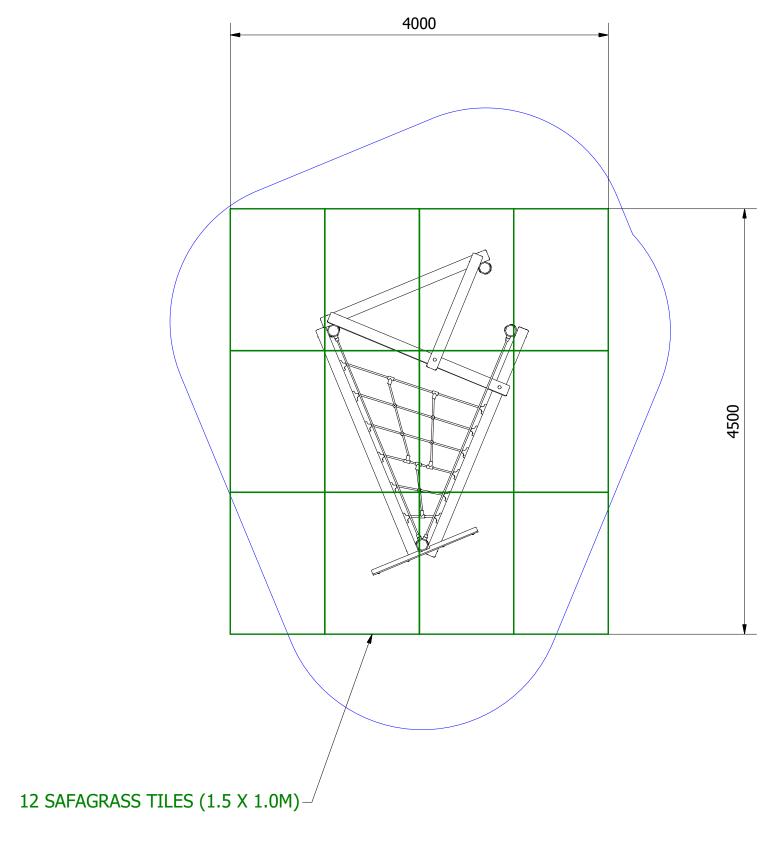
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PRO-500-028 - SF CROWS NEST

Product Range: SUNKEN SHIP

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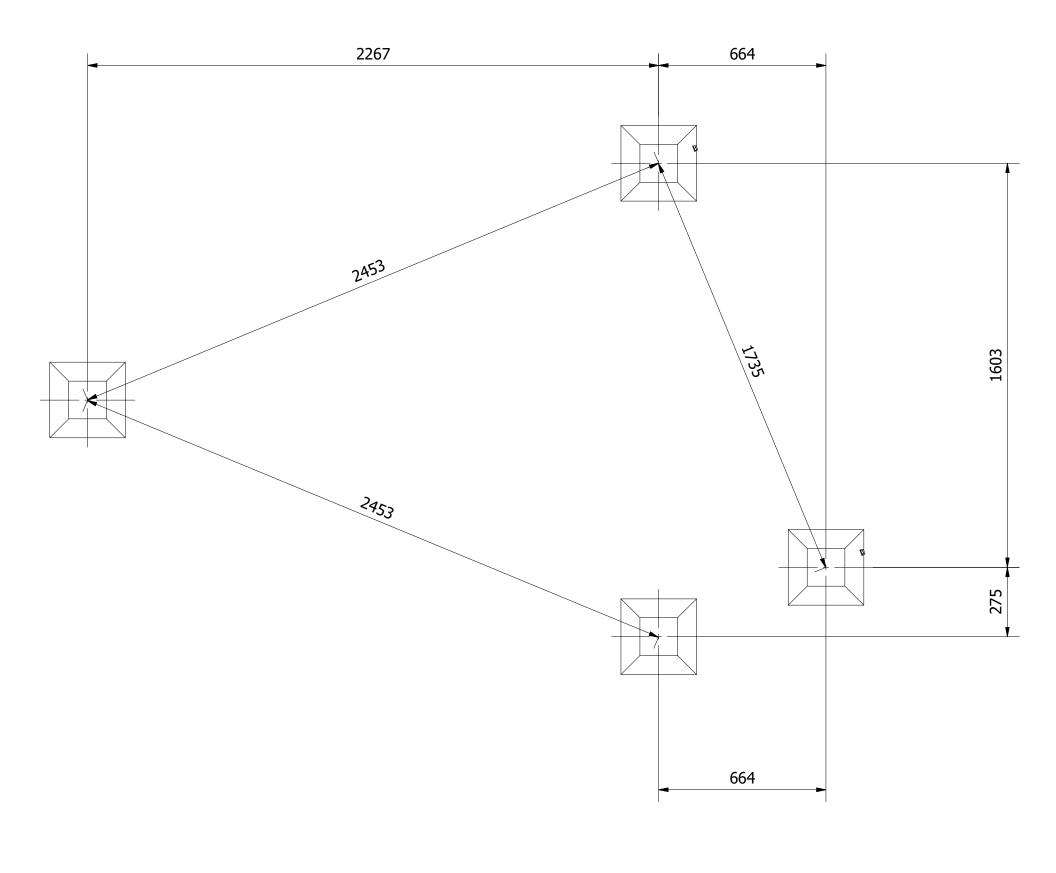
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PRO-500-028 - SF CROWS NEST

Product Range:

SUNKEN SHIP

Date: 12/11/2018 Page: 3

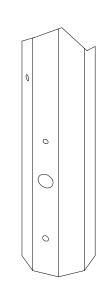
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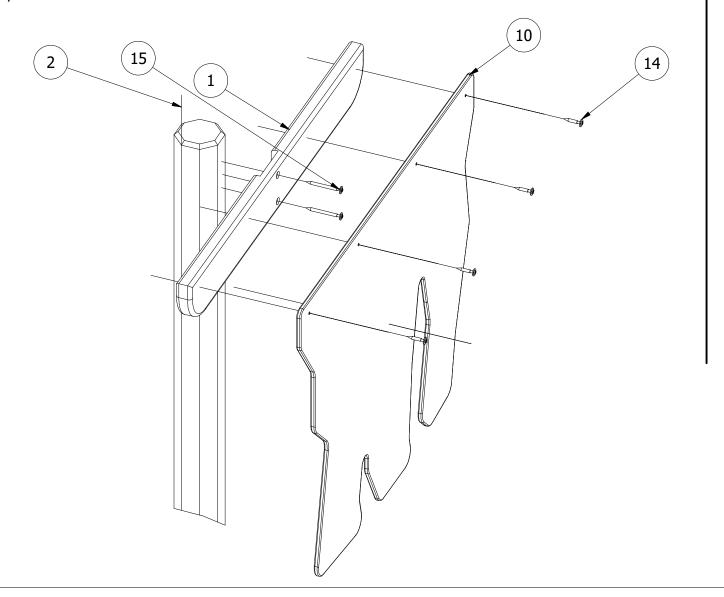
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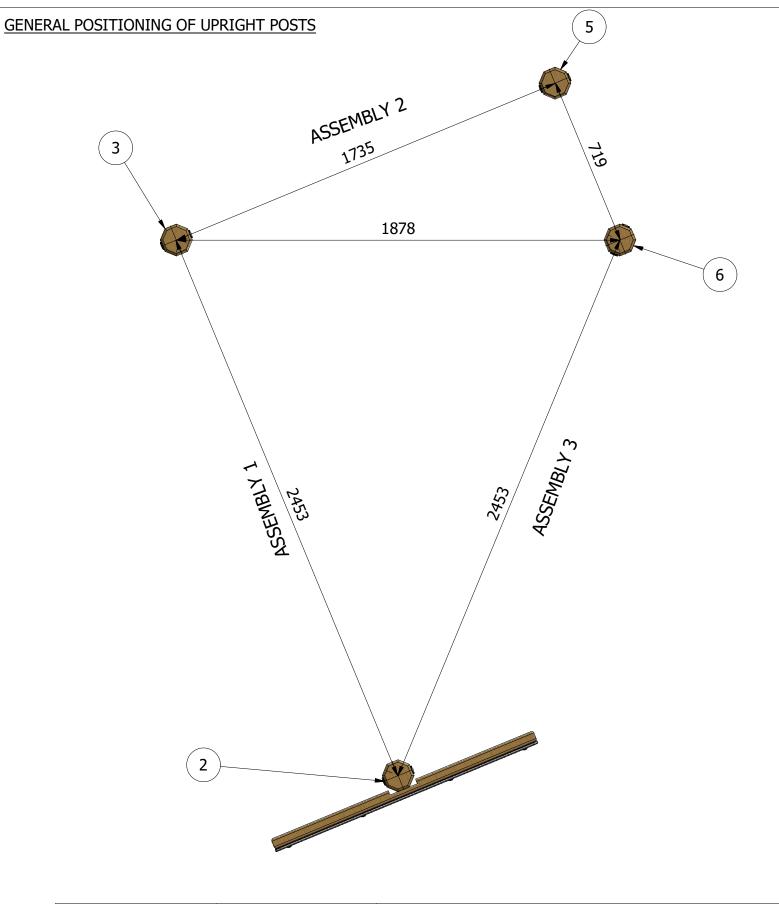
ALL FOUNDATION 300 X 300 X 600MM DEEP UNLESS OTHERWISE SPECIFIED

- 1. ALL POSTS ARE SUPPLIED PRE-DRILLED. BEFORE INSTALLATION LAY OUT POSTS TO UNDERSTAND ORIENTATION OF PRODUCT.
- 2. EACH UPRIGHT POST WILL REQUIRE A GROUND FIXING TO PREVENT MOVEMENT. POSITION EACH POST WITH METAL GROUND STRAPS SECURED. MARK THE HOLES FOR THE CONCRETE, REMOVE THE STRAPS AND DRILL A  $\emptyset$ 12 X 130 DEEP HOLE INTO THE CONCRETE. INSERT THE GROUND ANCHORS, AND SECURE THE METAL BRACE TO THE FLOOR USING THE SUPPLIED M12 X 120 HEX HEAD BOLT.



3. FOR THE FIRST POST, ASSEMBLE THE FLAG TO THE POST AS ILLUSTRATED BELOW. LIFT INTO PLACE PROP, AND SECURE IN PLACE KEEPING THE PROPS IN PLACE.





UNLESS OTHERWISE SPECIFIED:
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TOLERANCES:
LINEAR: +2MM

LINEAR: ±2MM 1 DECIMAL PLACE: ±0.5MM ANGULAR: ±1° PROPRIETARY AND CONFIDENTIAL

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Product Range: SUNKEN SHIP

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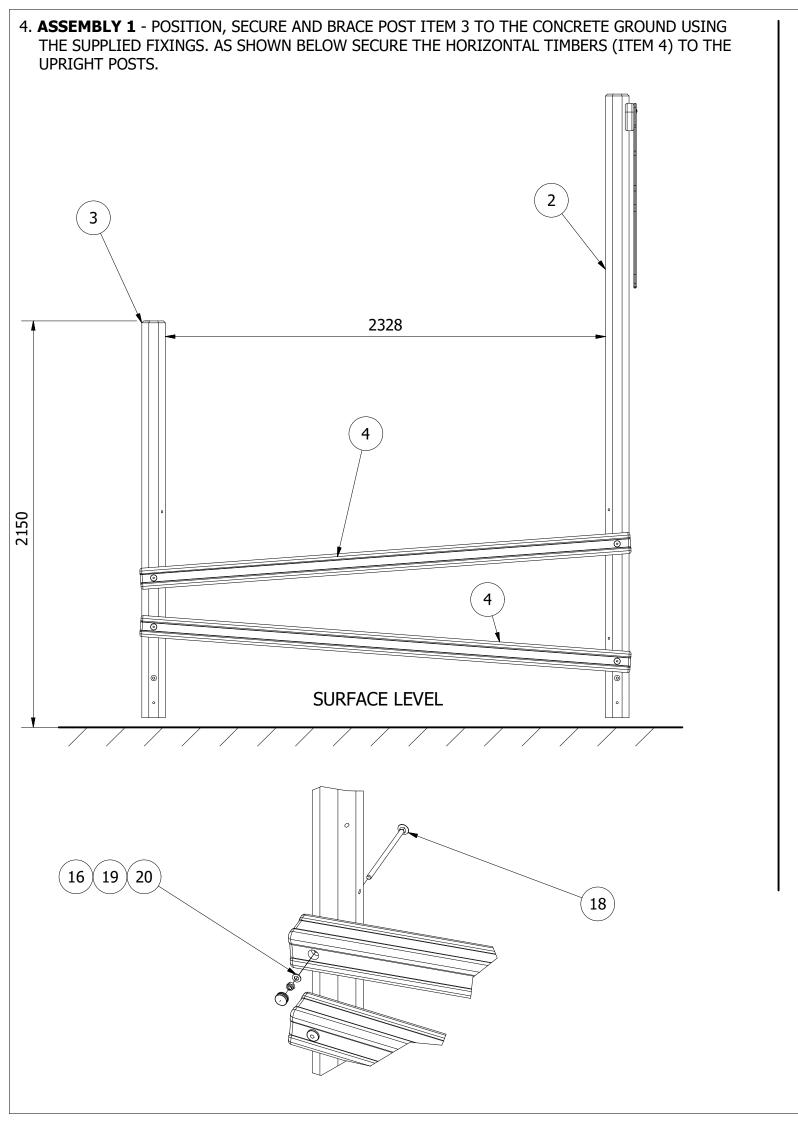
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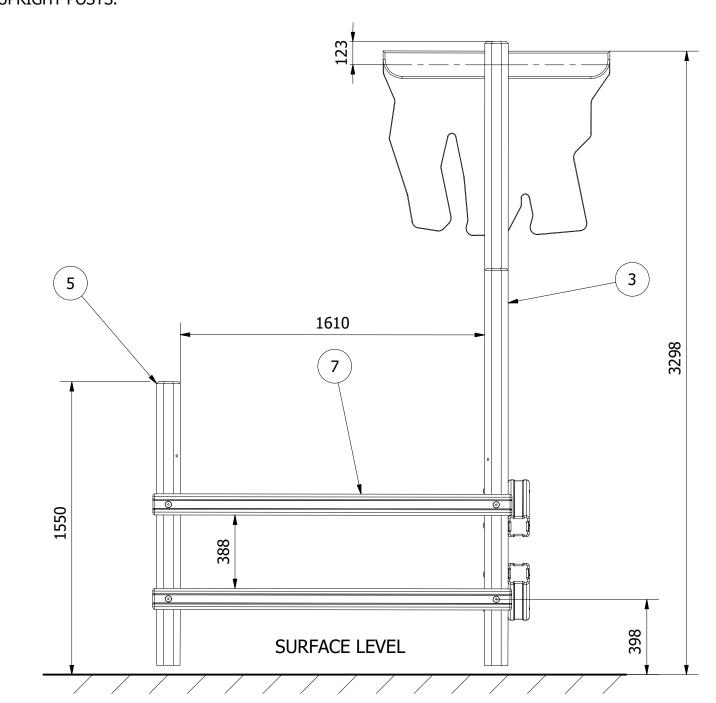
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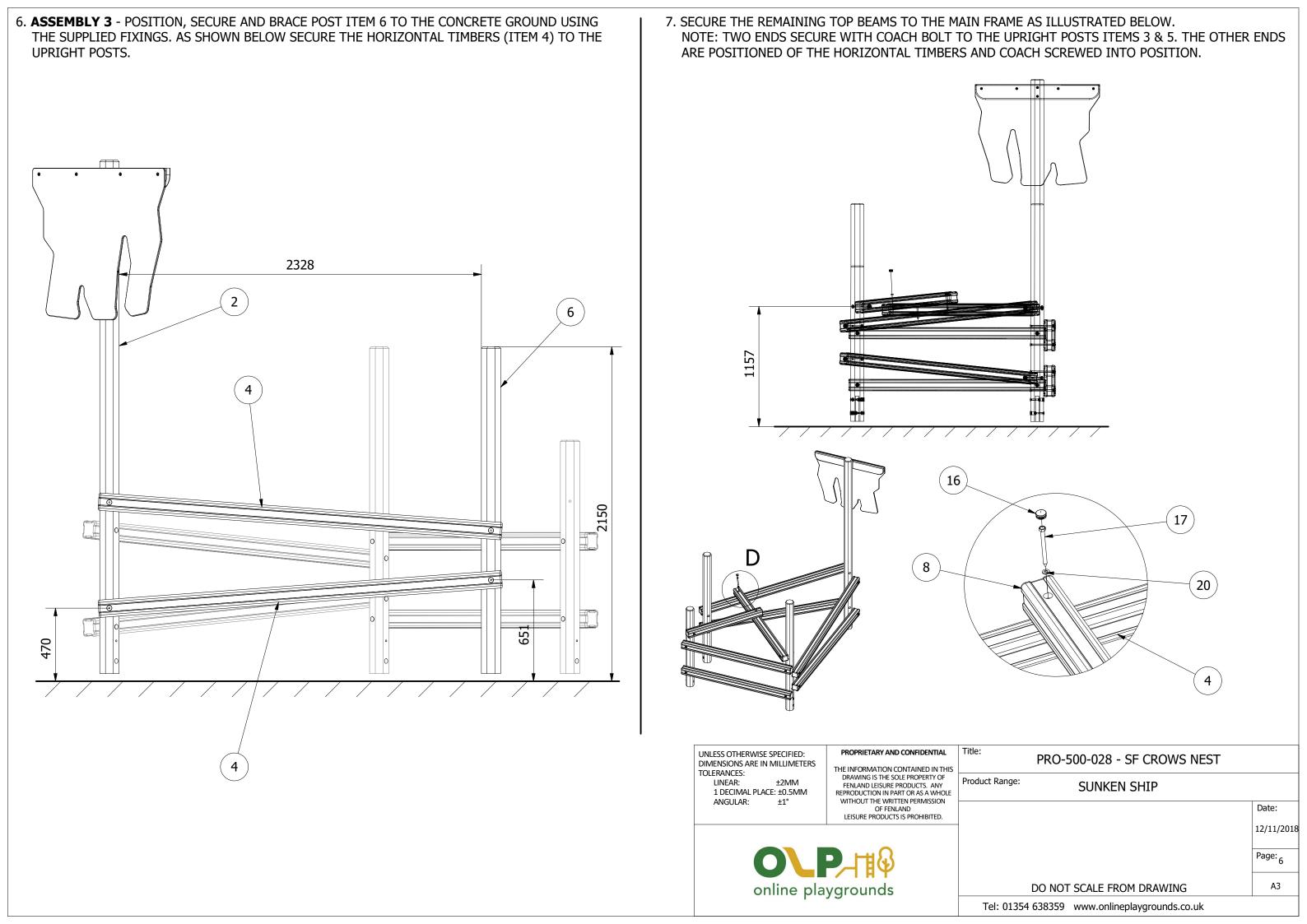
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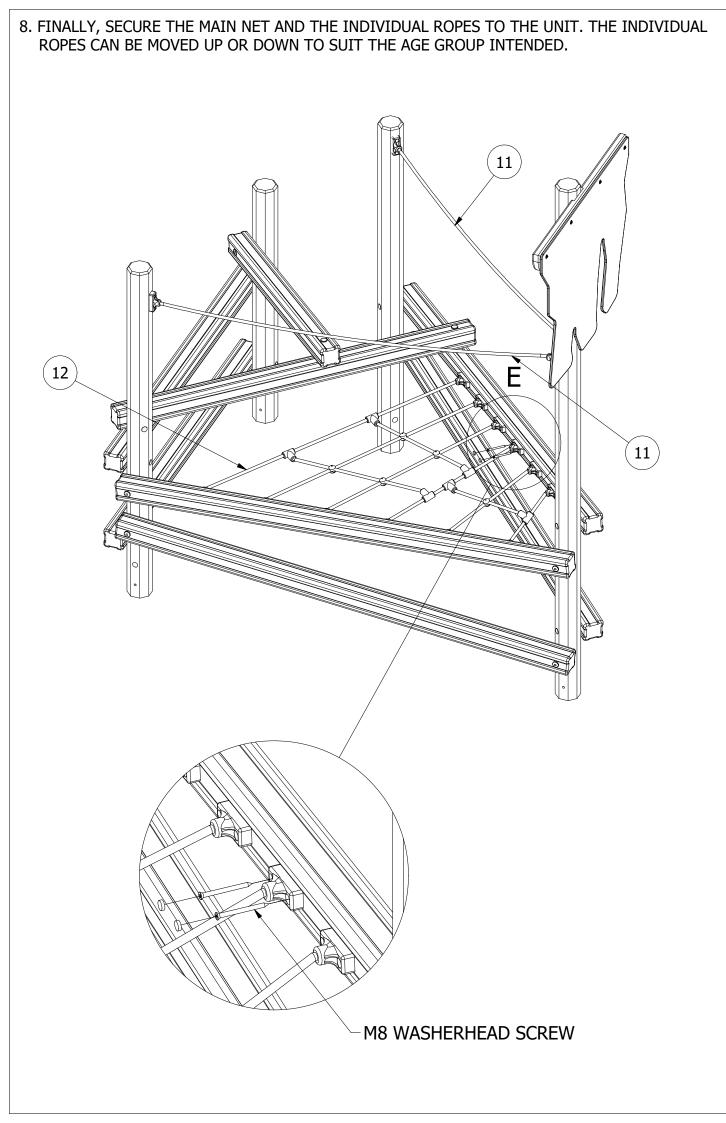


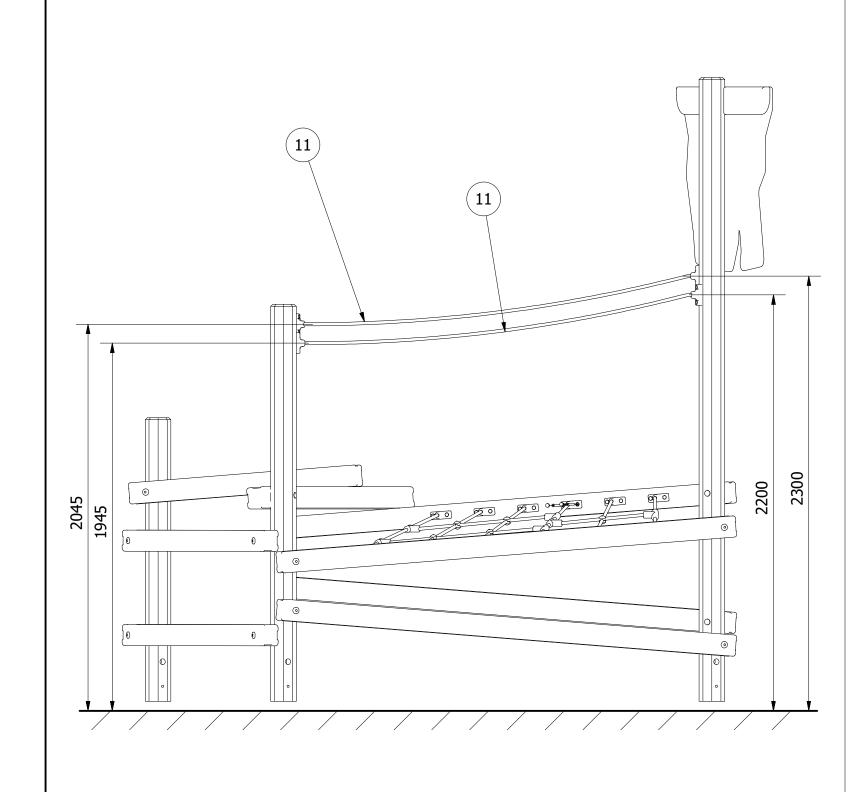
5. **ASSEMBLY 2** - POSITION, SECURE AND BRACE POST ITEM 5 TO THE CONCRETE GROUND USING THE SUPPLIED FIXINGS. AS SHOWN BELOW SECURE THE HORIZONTAL TIMBERS (ITEM 7) TO THE UPRIGHT POSTS.











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